
SEATING
ALL WOOD
FINISHES ARE
WATER BASED
eco

CUSTOM
WOOD STAIN

PLEASE PROVIDE US WITH TWO SAMPLES OF ANY CUSTOM COLOR OF YOUR CHOICE, AND WE'LL MATCH IT UP FOR YOU. REQUIRED A MINIMUM SAMPLE SIZE OF 5" X 4".

COUMA STANDARD STAIN COLORS

WHEAT

PECAN

PANELA

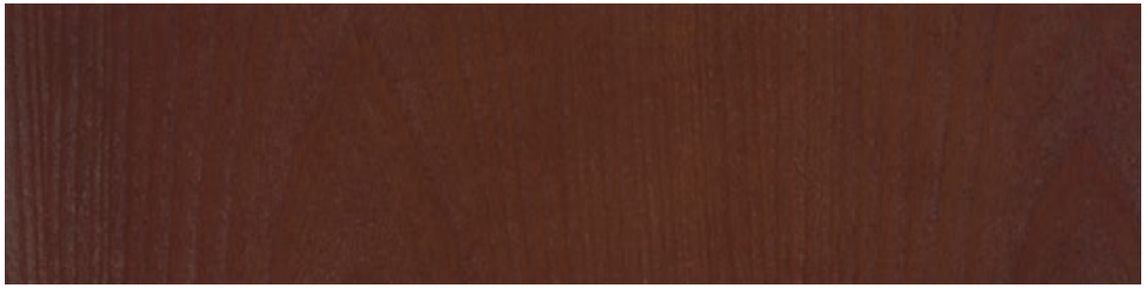
CAUTION:

- The same species of wood and sometimes pieces of the same wood will vary in grain and "take" the same stain differently. Therefore, SERIES Seating cannot guarantee absolute color uniformity.
- Temperature above 80 degrees Fahrenheit or below 45 degrees Fahrenheit, relative humidity below 45% or higher than 65% and/or sudden variations in temperature and humidity may warp, crack, split the wood components and deteriorate finish materials rapidly.

HONEY

TERRA

CARAMEL



COFFE

EBONY

BLACK

MERLOT

6 STEP PROCESS

OPEN PORE FINISH

SERIES OFFERS TWO DIFFERENT TYPES OF FINISHES THAT PROVIDE TIMELESS BEAUTY FOR CONTROLLED INDOOR ENVIRONMENTS. THE STANDARD FINISH IS OPEN PORE. CLOSED PORE FINISH CAN BE APPLIED UPON REQUESTS AT AN ADDITIONAL COST.

STEP 1:
SCUFF SAND WOOD WITH 180 / 220 GRIT.

STEP 2:
APPLY DYE IN A UNIFORM COAT WITH A SPRAY SYSTEM. DYE WILL BE ALLOWED TO DRY BEFORE NEXT STEP.

STEP 3:
A TWO-COMPONENT SEALER IS APPLIED UNIFORMLY WITH A SPRAY SYSTEM. SEALER WILL BE ALLOWED TO DRY BEFORE NEXT STEP.

STEP 4:
LIGHT SANDING (400 GRIT) IS USED TO PROVIDE SMOOTH SURFACES PRIOR TO APPLICATION OF THE DYE COAT.

STEP 5:
A TWO-COMPONENT, HIGH-SOLID STAIN COAT IS APPLIED.

STEP 6:
A TWO-COMPONENT, HIGH-SOLID TOP COAT IS APPLIED WITH A SPRAY SYSTEM AND THEN OVEN CURED.

12 STEP PROCESS

CLOSED PORE FINISH

STEP 1:
SCUFF SAND WOOD WITH 180 GRIT.

STEP 2:
APPLY DYE IN A UNIFORM COAT WITH A SPRAY SYSTEM. DYE WILL BE ALLOWED TO DRY BEFORE NEXT STEP.

STEP 3:
A TWO-COMPONENT SEALER IS APPLIED UNIFORMLY WITH A SPRAY SYSTEM. SEALER WILL BE ALLOWED TO DRY BEFORE NEXT STEP.

STEP 4:
LIGHT SANDING (280 GRIT) IS USED TO PROVIDE SMOOTH SURFACES PRIOR TO APPLICATION OF SEALER COAT.

STEP 5:
A TWO-COMPONENT SEALER IS APPLIED UNIFORMLY WITH A SPRAY SYSTEM. SEALER WILL BE ALLOWED TO DRY BEFORE NEXT STEP.

STEP 6:
LIGHT SANDING (320 GRIT) IS USED TO PROVIDE SMOOTH SURFACES PRIOR TO APPLICATION OF A SEALER COAT.

STEP 7:
A TWO-COMPONENT SEALER IS APPLIED UNIFORMLY WITH A SPRAY SYSTEM. SEALER WILL BE ALLOWED TO DRY BEFORE NEXT STEP.

STEP 8:
LIGHT SANDING (400 GRIT) IS USED TO PROVIDE SMOOTH SURFACES PRIOR TO APPLICATION OF A SEALER COAT.

STEP 9:
A TWO-COMPONENT SEALER IS APPLIED UNIFORMLY WITH A SPRAY SYSTEM. SEALER WILL BE ALLOWED TO DRY BEFORE NEXT STEP.

STEP 10:
LIGHT SANDING (400 GRIT) IS USED TO PROVIDE SMOOTH SURFACES PRIOR TO APPLICATION OF THE TOP COAT.

STEP 11:
A TWO-COMPONENT, HIGH-SOLID STAIN COAT IS APPLIED.

STEP 12:
A TWO-COMPONENT, HIGH-SOLID TOP COAT IS APPLIED WITH A SPRAY SYSTEM AND THEN OVEN CURED.

SERIES®
SEATING

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